

Hardware condition

E-Motor has been built in 2015, tested at AEM, used at RENK for a few hours for testing, repaired by AEM, tested at AEM, and stored at RENK. During the storage years at RENK the rotor has not been turned, although periodically required for the roller bearing condition.

Environmental condition

Application	Main propulsion for vessel		
Ambient air temperature	min. nom.	-2 +45	°C
Installation altitude	<	1000	masl
Inclination		<i>Acc. class notification</i>	

Motor design

Motor application		EPM	<i>Electric propulsion motor</i>
Motor type		ASM	<i>Asynchronous motor</i>
Manufacturer/Brand		AEM	<i>Anhaltische Elektromotorenwerk Dessau GmbH</i>
Manufacturer type code		WH 630 LL4	
Amount of Winding system		2	
Winding configuration		delta	
Insulation class	class	H	
Utilization of insulation class	class	H	
Duty type (load cycle)		S1	<i>100% continuous operation</i>
Rated speed	nom.	1800 rpm	@ 60 Hz
Rated mech. power	nom.	3600 kWm	
Direction of rotation view at output flange		CW / CCW	
Rated efficiency	nom.	96,4 %	<i>Stated in offer</i>
Vibration class		A	<i>≤ 2,3 mm/s</i>
Applicable standards/rules	General	DIN EN 60034	
	Classification	LR	<i>Lloyd's Register</i>

Electrical Data

Rated voltage			
- V1	nom.	690 V	
- V2		660	
Rated current			
- I1	nom.	3402 A	
- I2		3576	
Power factor			
- cos phi 1	nom.	0,9	
- cos phi 2		0,9	
rated mech. power	nom.	3600 kWm	
rated frequency		60 Hz	
Supply type		VFD	<i>Variable frequency drive</i>

Note: both winding systems have to be in operation

Mechanical Data

Type of construction		IM B20	<i>hoisted feet</i>
Frame size		630 mm	
Length, overall		2744 mm	
Weight		10.810 kg	
Rotor moment of inertia		144,6 kgm ²	
Bearing NDE side		antifriction	<i>insulated bearing seat</i>
Bearing DE side		antifriction	<i>Insulated bearing seat</i>
Shaft execution		solid shaft	
Enclosure protection			
- motor frame	IP	55	
- main terminal box	IP	55	
- sensor terminal box	IP	55	
- heater terminal box	IP	55	
Painting		RAL 9003	<i>Maritime / high gloss</i>

Cooling System

Cooling type		IC 71 W	<i>Water jacket cooled with internal fan on rotor</i>
Max. Cooling water inlet temperature		38 °C	
Cooling water outlet temperature		46 °C	
Cooling water quality		Freshwater	
Cooling water quantity		280 l/min	
Max. amount of glycol		30 %	

Auxiliary Equipment

Earthing brush	yes	with wear indication	<i>DE side</i>
ACH (Anti Condensation Heater)	yes	230 VAC	
Winding temperature sensors	yes	Duplex PT100	<i>1 per phase (6 total)</i>
Bearing temperature sensors	yes	Duplex PT100	<i>1 per bearing (2 total)</i>
Speed encoder	yes	Incremental encoder	<i>NDE side; HOG10-DN-1024-R</i>
Vibration pick-up		SPM nipples	<i>One for each bearing</i>

Principle sketch

